



**LEVASSEUR**  
*Your paint expert*

## ADHESION VARNISH 08/949

### PRODUCT DESCRIPTION

Adhesion Varnish 08/949 is a one-component non-yellowing phosphating adhesion varnish with excellent adhesion on ferrous and non-ferrous metals.

### APPLICATION FIELD

Adhesion Varnish 08/949 is used as a phosphating adhesion varnish for all ferrous and non-ferrous metals. Specially developed for use on aluminium (thin layer).

### SURFACE PREPARATION

Room temperature : min. 10°C.  
Humidity level : Max. 80%  
Temperature of the substrate : min. 10°C

Carefully remove all traces of rust or old paint and degrease well. Sandblasting is recommended.

### PREPARATION & USE OF THE PRODUCT

For brush application :

- Ready to use

For spray application :

- Thin with 15% Thinner Adhesion Varnish 08/949 BIS  
(ex : 1KG varnish + 150gr thinner or 1L varnish + 165ml thinner)
- Opening 1,8 to 2,0 mm
- Pressure 2,5 to 3,5 bar

For use with Airmix :

- Thin with 15% Thinner Adhesion Varnish 08/949 BIS  
(ex : 1KG varnish + 150gr thinner or 1L varnish + 165ml thinner)
- Opening 0,23 to 0,28 mm
- Product Pressure 60 to 100 bar
- Air Pressure 3,0 to 4,0 bar

### DRYING TIME AT 60% RH AND 20°C

Off dust : 30 minutes  
Out of touch : 1 hour  
Re-coatable : 3 hours  
Drying can be accelerated by heating for 30 minutes at 120°C, although this will cause the varnish to yellow slightly

### CARACTERISTICS

Theoretical coverage :	10 to 12 m <sup>2</sup> /L	Layer thickness wet :	100 µ
Density :	0,89	Layer thickness dry :	10 µ
Viscosity :	13-14 (Matthis)	Dry matter content :	10 %

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## **CLEANING OF THE MATERIAL**

Immediately with Lavage Polyester

## **STORAGE CONDITIONS**

1 year in the original closed and unopened packaging.  
Store in a well ventilated area at a room temperature between +5 and +25°C.

*Our information on the technical product is used only as assistance to professional workers. During the implementation of our products, we always advise to start with a test on a small area.*

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